

RUSSIAN	ENGLISH
1,2 (12 / ²) ,	Steel compensator stuffing-boxes should be tightened carefully at a pressure not exceeding 1,2 MPa (12 kgf/cm ²) to avoid stripping the bolts.
0,02 (0,2 / ²) ° 45	The compensator stuffing-boxes and fittings can be packed up at a piping overpressure within 0,02 MPa (0,2 kgf/cm ²) and at heat-carrier temperature within 45 °. Stuffing-box packing can be replaced after a complete pipeline emptying.
	In order to enhance safety, mazout pipelines in buildings must be formed of high-class reinforced seamless steel pipes with a minimum number of flange couplings.
" - " , =50	In case of flange couplings, those of the tonguing and grooving or similar types must be used, while the surface of the flange couplings with a conventional diameter of <i>ND=50</i> mm and above must be covered by mantles to prevent any possible spouting.
(, ")	With the purpose of reaching correct, unassisted and quick actions, in situations of possible fires and for cooperation with fire departments, the operating and repair personnel must receive fire trainings (within workshops, facilities and together with the fire control service of the Ministry of Internal Affairs, RU) in compliance with the requirements of "Guidelines on organizing fire trainings in power industry enterprises and organizations".
:	The parameters of design detail machining should be defined considering the key indicators of the mechanical properties of rolled iron: the yield point, the ultimate tension, the percentage elongation as well as their reinforcement module. Appendix A contains the recommended values of these indices to be used when determining the parameters of machining mode.

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